

14

Date: Monday, 3/17/2008 11:56:42 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : R44 BEARPAW INSTALLATION
Job Number : 38021	
Estimate Number : 12682	
P.O. Number :	Part Number : D044662013
This Issue : 3/17/2008 S.O. No. :	Drawing Number : IIN D044-662 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : MACHINED PARTS	Drawing Revision : D
Previous Run : 37315	Material :
Written By :	Due Date : 3/30/2008 Qty: 6 Um: Each
Checked & Approved By : <u>AS 08 03 17</u>	
Comment : Est Rev:A New Issue 07-01-30 JLM	
Est Rev:B As per IIN 044-662 REV D 07-03-28 JLM	

Additional Product

Job-Number:	
Seq. #:	Machine Or Operation: Description :
1.0	DC DOCUMENT CONTROL
	 
Comment:	Photocopy bluefile & type labels per PPPD044-662-013 CHG 001 <u>AS 08/05/02 08.03.25</u>
2.0	38021A R44 BEARPAW
	 
Comment:	Sub-Component R44 BEARPAW D3529-1 SUB-COMPONENT <u>B38021A-1 AS 08/05/02</u>
3.0	PACKAGING 1 PACKAGING RESOURCE #1
	 
Comment:	PACKAGING RESOURCE #1
	Pick Packing Kit
4.0	D2182B Neoprene Cushion-.750 bl
	 
Comment:	Qty.: 1.5/50 f(s)/Unit Total : 9.4500 f(s) <u>9.6</u>
	Neoprene Cushion-.750 bl
	4 X 4.5" PCS
	Batch: <u>B35769</u> <u>AS 08/05/02</u> <u>(x6)</u>
5.0	D2529 Washer
	 
Comment:	Qty.: 8.0000 Each(s)/Unit Total : 48.0000 Each(s)
	Washer
	Batch: <u>B37210</u> <u>AS 08/05/02</u> <u>(x6)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/17/2008 11:56:42 AM

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Drawing Name: R44 BEARPAW INSTALLATION

Job Number: 38021

Part Number: D044662013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D35561

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)

Clamp

Batch: B37198

AS 08/05/02 (x6)

7.0

D36011

RADIUS BLOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total : 48.0000 Each(s)

RADIUS BLOCK

Batch: B37653

AS 08/05/02 (x6)

8.0

AN414A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)

Bolt

BATCH: M105653

AS 08/05/02 (x6)

9.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)

Bolt

BATCH: M107321

AS 08/05/02 (x6)

10.0

AN960JD416

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 48.0000 Each(s)

Washer

Batch: M107321

AS 08/05/02 (x6)

11.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 48.0000 Each(s)

Nut

Batch: M106051

AS 08/05/02 (x6)

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AS 08/05/02 (x6)

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Part Number: D044662013

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-662-013

Location: _____

PPP Rev: _____

Rev A

AS 08/05/02 (x16)

14.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/06

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-05-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD416	Washer
8	8	4	MS21042L4	Nut (or MS21042-4)

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 38021

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Revision: **D**
 Date: 07.02.14